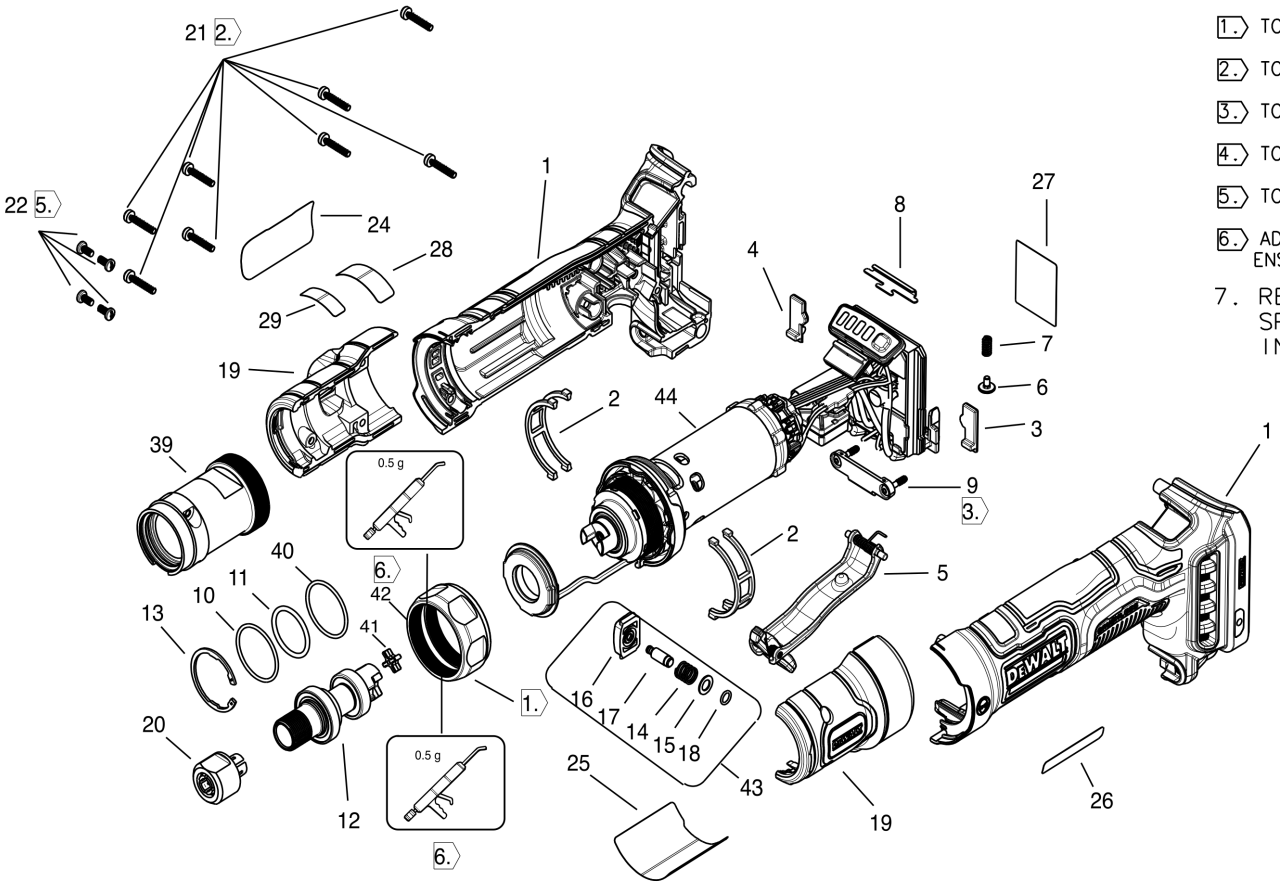
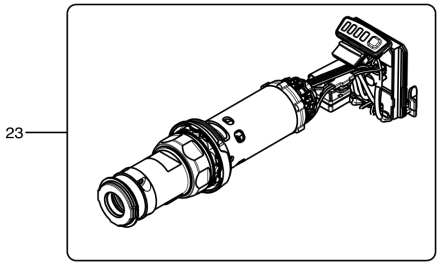
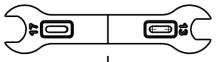
DCG420B Type 1 - Parts List

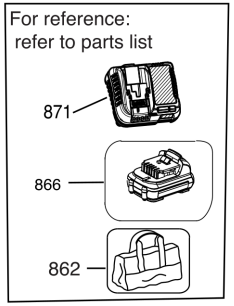
Use the figure number to match each part to the corresponding parts schematic.

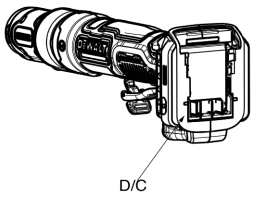


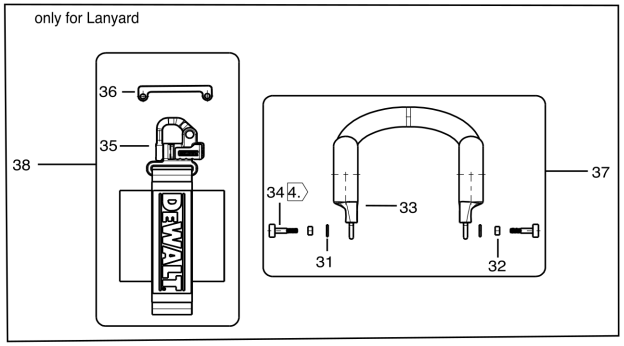
1. TORQUE TO 38 – 42 Nm
2. TORQUE TO 1.1 – 1.3 Nm
3. TORQUE TO 0.2 – 0.4 Nm
4. TORQUE TO 0.5 – 0.7 Nm
5. TORQUE TO 0.7 – 0.9 Nm
6. ADD LOCTITE 242 TO BOTH SETS OF COLLAR THREADS. ENSURE COVERAGE OF THREADS PRIOR TO ASSEMBLY.
7. REPAIRING THIS COMPONENT REQUIRES SPECIALIZED TOOLING. REFER TO THE REPAIR INSTRUCTIONS FOR DETAILED GUIDANCE.

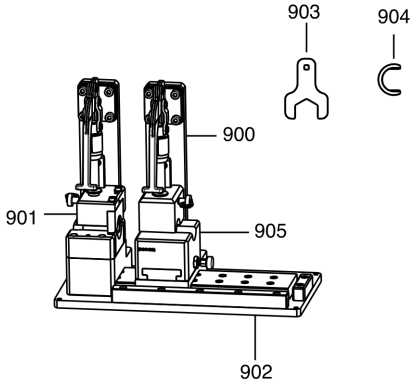












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DCG420B Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 1	NA602585	HANDLE SA
Fig. 2	NA590653	SEAL
Fig. 3	N728013	INSERT
Fig. 4	N728012	INSERT
Fig. 5	NB145290	PADDLE
Fig. 6	N091479	MOUNT
Fig. 7	N461735	SPRING
Fig. 8	N467560	PLATE
Fig. 9	N791558	COVER
Fig. 10	NA758252	O RING
Fig. 11	NA643551	RING
Fig. 12	NB076223	SPINDLE SA
Fig. 13	NA606361	CIRCLIP
Fig. 14	N092954	SPRING
Fig. 15	N094651	WASHER
Fig. 16	NA568934	BUTTON
Fig. 17	NA571795	LOCK PIN
Fig. 18	N094012	O RING
Fig. 19	NA641398	SHROUD SA
Fig. 20	N785197	COLLET ASSEMBLY
Fig. 21	330019-00	SCREW
Fig. 22	330045-43	SCREW
Fig. 23	NB156787	MOTOR & SWITCH SA
Fig. 24	NA598027	RATING LABEL
Fig. 25	NA556873	LABEL
Fig. 26	NA669271	LABEL
Fig. 27	NA662488	LABEL
Fig. 28	NA678175	LABEL
Fig. 29	NA678176	LABEL

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DCG420B Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 30	N332459	SPANNER
Fig. 39	NA565026	NOSE SA
Fig. 40	NA497886	O RING
Fig. 41	NA531013	DRIVER
Fig. 42	NA407522	CLAMP NUT
Fig. 43	NB429095	SPINDLE LOCK
Fig. 44	NB444458	MOTOR & SWITCH SA
Fig. 900	NB186333	CLAMP SA
Fig. 901	NB186345	MOUNT SA
Fig. 902	NB186339	BASE SA
Fig. 903	NA382867	WRENCH
Fig. 904	NA917348	COLLAR
Fig. 905	NB414553	S.T.INSERTION TOOL

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